

BLACK SHARK^{Pro} FORSTNERBOHRER
BLACK SHARK^{Pro} FORSTNER BIT
BLACK SHARK^{Pro} MÈCHE FORSTNER

DE Ausführung: DIN 7483G, mit Zentrierspitze, Peripherieschneiden mit Wellenschliff, 2 Schneiden und Schaft mit 3 Flächen, in Premiumqualität.

Verwendung: Zum Bohren ausrisssfreier, maßhaltiger Sacklöcher, für Randbohrungen sowie für schräg angesetzte Bohrungen in Weich- und Harthölzern. Durch eine Optimierung der Schneiden ist der BLACK SHARK^{Pro} noch schneller, aggressiver und schärfer als alle anderen Forstnerbohrer weltweit.

EN Characteristics: DIN 7483G, with center point, with wavy periphery cutting edges, 2 lifters and shank with 3 flats, in premium quality.

Usage: For drilling splinter-free, true to size blind holes, for edge drillings and slant drillings in softwood and hardwood. Easy and effortless cutting due to ideal cutting geometries. The drilling speed was able to be increased through optimisation of the cutting edges. The BLACK SHARK^{Pro} is even quicker, more aggressive and sharper than all other Forstner drill bits worldwide.

FR Caractéristiques: Selon la norme DIN 7483 G, avec une pointe de centrage, une coupe périphérique ondulée et 2 coupeaux. Queue cylindrique avec 3 méplats décollée.

Utilisation: Pour le perçage de trous traversants, borgnes, obliques ou en demi-lune ; à cote constante dans les bois tendres et durs. En optimisant la coupe, la BLACK SHARK^{Pro} est encore plus rapide, plus agressive et plus affûtée que toute autre mèche Forstner au monde.

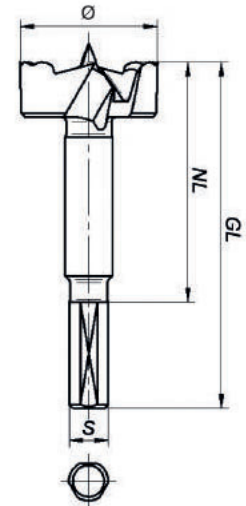
Ø	NL	GL	S	EAN	ART.NR.
15	60	90	8	9002696350484	031BS01500
20	60	90	8	9002696350361	031BS02000
25	60	90	8	9002696365686	031BS02500
26	60	90	8	9002696365730	031BS02600
30	60	90	8	9002696350620	031BS03000
35	60	90	10	9002696365693	031BS03500
40	60	90	10	9002696365709	031BS04000
45	60	90	10	9002696365747	031BS04500
50	60	90	10	9002696365716	031BS05000
55	60	90	10	9002696365754	031BS05500
60	60	90	10	9002696365723	031BS06000
68	60	90	10	9002696350507	031BS06800

Ø	NL	GL	S	EAN	ART.NR.
1/4"	2 3/8"	3 1/2"	1/4"	9002696367529	031BSI00635
3/8"	2 3/8"	3 1/2"	1/4"	9002696367536	031BSI00952
1/2"	2 3/8"	3 1/2"	1/4"	9002696367543	031BSI01270
5/8"	2 3/8"	3 1/2"	5/16"	9002696350439	031BSI01588
3/4"	2 3/8"	3 1/2"	3/8"	9002696350040	031BSI01905
7/8"	2 3/8"	3 1/2"	3/8"	9002696365785	031BSI02223
1"	2 3/8"	3 1/2"	3/8"	9002696365792	031BSI02540
1 1/8"	2 3/8"	3 1/2"	3/8"	9002696365808	031BSI02858
1 1/4"	2 3/8"	3 1/2"	3/8"	9002696365815	031BSI03175
1 3/8"	2 3/8"	3 1/2"	3/8"	9002696365822	031BSI03493
1 1/2"	2 3/8"	3 1/2"	3/8"	9002696365839	031BSI03810
1 5/8"	2 3/8"	3 1/2"	3/8"	9002696365846	031BSI04128
1 3/4"	2 3/8"	3 1/2"	3/8"	9002696365853	031BSI04445
1 7/8"	2 3/8"	3 1/2"	3/8"	9002696365860	031BSI04763
2"	2 3/8"	3 1/2"	3/8"	9002696350323	031BSI05080
2 1/8"	2 3/8"	3 1/2"	3/8"	9002696365877	031BSI05398

Ø	EAN	ART.NR.
15-20-25-30-35 (K)	9002696368854	031BS0005KL
15-20-25-30-35 (H)	9002696350521	031BS0005K
20-25-30-35-40-50 (H)	9002696365761	031BS0006K
35-40-50-60-68 + Verlängerung extension rallonge (H)	9002696350538	031BS0006K01
15-20-25-26-30-35-40-45-50-55 (H)	9002696365778	031BS0010K
1/4"-1/2"-3/4"-1" (K)	9002696367178	031BSI004KL
1/4"-3/8"-1/2"-5/8"-3/4"-7/8"-1" (K)	9002696367192	031BSI007KL01
1/4"-3/8"-1/2"-5/8"-3/4"-7/8"-1" (H)	9002696367185	031BSI007K
1/4"-3/8"-1/2"-5/8"-3/4"-7/8"-1"-1 1/8"-1 1/4"-1 3/8"-1 1/2"-1 5/8"-1 3/4"-1 7/8"-2"-2 1/8" (H)	9002696367208	031BSI016K

(H) IN HOLZKASSETTE / IN WOODEN BOX / EN COFFRET BOIS
 (K) IN KLAPPBLISTER / IN BLISTER PACKAGING / SOUS BLISTER

031BS



DREHZAHLTABELLE / RPM TABLE / TABLE DES VITESSES DE ROTATION

U/MIN RPM T/MN	WEICHHOLZ SOFTWOOD BOIS TENDRE	HARTHOLZ HARDWOOD BOIS DUR
> Ø 10 mm	2400	2000
> Ø 16 mm	2400	1500
> Ø 25 mm	1800	1000
> Ø 35 mm	1600	900
> Ø 50 mm	1000	500



031BS0005KL (K)



031BS0006K01 (H)